QUALICHEM

SAFETY DATA SHEET

1. Identification

Product identifier XTREME RANGE 321

Other means of identification None.

Recommended use Cutting and Grinding Fluid

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer Name QualiChem, Inc. PO Box 926 **Address** Salem, VA USA

+1-540-375-6700

customerservice@qualichem.com **Email**

Website www.qualichem.com

For Chemical Emergency ONLY (spill, leak, fire, exposure, or accident), 24 hour emergency **Emergency Phone Number**

telephone, call VelocityEHS at +1-800-255-3924 (US, Canada); +1-813-248-0585 elsewhere.

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Serious eye damage/eye irritation Category 2B

Label elements

Telephone

Hazard symbol None. Signal word Warning

Hazard statement Causes eye irritation.

Precautionary statement

Wash thoroughly after handling. Prevention

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and Response

easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Store away from incompatible materials. Storage

Dispose of waste and residues in accordance with local authority requirements. Disposal

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
2,2',2"-Nitrilotriethanol		102-71-6	10 - 20
Ethanol, 2,2'-(methylimino)bis-		105-59-9	1 - 5
Other components below reportal	ble levels		80 - 100

4. First-aid measures

Move to fresh air. Call a physician if symptoms develop or persist. Inhalation

Wash off with soap and water. Get medical attention if irritation develops and persists. Skin contact

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Rinse mouth. Get medical attention if symptoms occur. Ingestion

symptoms/effects, acute and

delayed

Most important

Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort.

Material name: XTREME RANGE 321 5332 Version #: 01 Issue date: 12-20-2022 SDS US

1/6

Indication of immediate medical attention and special treatment needed **General information**

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Alcohol resistant foam. Dry powder. Carbon dioxide (CO2).

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions Move containers from fire area if you can do so without risk.

Specific methods General fire hazards

Use standard firefighting procedures and consider the hazards of other involved materials.

No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. ACGIH Threshold Limit Values

Components	Type	Value
2,2',2"-Nitrilotriethanol (CAS 102-71-6)	TWA	5 mg/m3

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Material name: XTREME RANGE 321 5332 Version #: 01 Issue date: 12-20-2022 Skin protection

Hand protection For prolonged or repeated skin contact use suitable protective gloves.

Other Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective

equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid. **Form** Clear Liquid.

Color Colorless to light yellow

Odor Characteristic **Odor threshold** Not available. 9.0 - 10.0

< 40 °F (< 4.4 °C) estimated Melting point/freezing point Initial boiling point and boiling > 212 °F (> 100 °C) estimated

range

None Flash point

Evaporation rate Not available. Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

Not available.

Not available. Explosive limit - lower (%) Explosive limit - upper (%) Not available.

< 1.0 mm Hg estimated Vapor pressure

Not available. Vapor density Relative density Not available.

Solubility(ies)

Solubility (water) Soluble

Partition coefficient

Not available.

(n-octanol/water)

Not available. **Auto-ignition temperature Decomposition temperature** Not available. **Viscosity** Not available.

Other information

1.05 g/cm³ Density

8.70 lb/gal

Not explosive. **Explosive properties** Oxidizing properties Not oxidizing. > 60 % estimated Percent volatile 8.9 - 9.3 (5% Emulsion) pH in aqueous solution

1.05 Specific gravity

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous No dangerous reaction known under conditions of normal use.

reactions

Material name: XTREME RANGE 321 5332 Version #: 01 Issue date: 12-20-2022 **Conditions to avoid**Contact with incompatible materials.

Incompatible materials Peroxides. Phenols.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.

Skin contact Prolonged or repeated exposure may cause liver and kidney damage. These effects have not

been observed in humans.

Eye contact Causes eye irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort.

Information on toxicological effects

Acute toxicity Not available.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye

irritation

Causes eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

2,2',2"-Nitrilotriethanol (CAS 102-71-6) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. May be harmful if absorbed through skin.

Prolonged or repeated exposure may cause liver and kidney damage. These effects have not

been observed in humans.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

ility No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

2,2',2"-Nitrilotriethanol

Mobility in soil No data available.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

-1

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and

Annex II of MARPUL 73/78 a

the IBC Code

Transport in bulk according to

Annex II of MARPOL 73/78 and

the IBC Code

Not established.

Not regulated as dangerous goods.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Toxic Substances Control Act (TSCA)

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

chemical

Yes

Classified hazard categories

Serious eye damage or eye irritation

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Contains component(s) regulated under the Safe Drinking Water Act.

(SDWA)

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. Massachusetts RTK - Substance List

2,2',2"-Nitrilotriethanol (CAS 102-71-6)

US. New Jersey Worker and Community Right-to-Know Act

2,2',2"-Nitrilotriethanol (CAS 102-71-6)

US. Pennsylvania Worker and Community Right-to-Know Law

2,2',2"-Nitrilotriethanol (CAS 102-71-6)

US. Rhode Island RTK

2,2',2"-Nitrilotriethanol (CAS 102-71-6)

California Proposition 65



WARNING: This product can expose you to chemicals including ETHYLENE OXIDE, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no) [*]
Canada	Domestic Substances List (DSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical	Yes

Substances (EINECS)

Existing Chemicals List (ECL) Korea Yes Taiwan Taiwan Chemical Substance Inventory (TCSI) Yes United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory Yes

16. Other information, including date of preparation or last revision

12-20-2022 Issue date

Version # 01

QualiChem, Inc. cannot anticipate all conditions under which this information and its product, or Disclaimer

the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the

sheet was written based on the best knowledge and experience currently available.

Material name: XTREME RANGE 321 5332 Version #: 01 Issue date: 12-20-2022

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).